

SOUTH PRODUCTION NOTES

April 22, 2016

3-11 Shift Notes

BASF EMPLOYEES

147 Last Recordable

214 Last Lost time

Title V Notes: Keep a close eye on the trimer. See new shift inspection sheets.

CTO – Flow has been turned back on. #3 is done and we can probably turn off the flow until we get 3 back up next week.

F-1 Scrubber – Only sample scrubber and sump once per day (1st shift).

Sly Scrubber – Need to perform PM sampling once a day (2nd shift) when running.

#1 MED / AI-3945:

Start back up on days as able. Last batch should be #218 depending on levels in powder room (versal can stay, it's used on the next product).

Keep the extruder speed between 20-25 per the engineer; we have been getting the best lab results that way.

#1 RC / AI 3945:

Continue to run as feed is available.

#2 MED line / Cu 0860:

Continue.

Make sure we are cleaning the inserts, we have been going through a lot.

Mark full bags with date and time they are taken down to ensure 24 hour aging before feeding to RC. Try to keep the pulva at 10 and the extruder at 40.

Need to keep a close eye on the liquid injectors to make sure they are not getting plugged up.

#2 RC / Cu 0860:

Restart feed on second shift. Feed all bags in BATCH order and fill out feed sheet. Make sure material is aged.

Before unlocking building 31 sump WWTP will test these samples for moly and if the sump is low, we can unlock and send to WWTP. At all other times the west sump will remain locked out.

#3 MED line / D0717 NAQ Next (Flush batches):

High priority clean up. Cleaning has started on the MED line. Vacumax bags have been removed.

Powder room cleaning has started. MOD delivered for flush batches to run on Sunday.
Make sure we are greasing end seals once per shift.

#3 RC / D0717 NAQ(flush batches):

High priority clean up. Continue with cleaning.
Bring CTO back to 32% when starting.
Material will go straight unto a trailer when it comes off the calciner.
Feed in batch order and fill out calciner feed sheets.

#4 RC / ZR-0405:

Waiting for material from pfaudler. Plan is to run #5 RC before running.

#5 RC / 4010:

Start feeding as long as we can get suction on #1 and #5 to the trimer. **FYI – New interlocks are in place for the feed screw- See MOD for interlock instructions.**
When running, feed Hopper should not be filled past 2 feet below the top to allow room for blowdowns. HEPA filter was last changed out 4-1-16 on afternoon shift.

#6 RC & Dryer / D 0755 next:

Continue to run. Do not use new Blue buggies.
Okay to use scale in bldg 27 for check weighing.

West Pfaudler / Zr 0405:

Attempted to unload batch and found that it was still wet. Reloaded wet bag and restarted drying process.
The raw material for this is in the tunnel kiln area.
Be sure to use the correct lots that are in the MOD.
See Will's email about bringing over additional material and sampling.

East Pfaudler/ D 0755:

Continue to make batches. Pump was replaced on first shift. Next batch can be fed at 6PM.
Don't use the blue buggies.

6 Tank: D-0222 solution:

Do not make a tank, hold for engineering approval.

7 Tank: D-0222 Solution:

Tank is empty and the agitator is turned off. Hold for now. Holding for now.
Page is finished with installation of a cleaning port on F1 scrubber line.
Ameriwaste to be here to clean out F1/piping Thursday.

National Dryer / D-0222:

Holding until we return to the 0222 run after ZR pills

PK Blender / D-4010:

Continue to make batches. Follow Andrea's instructions.

Andrea has modified batch sheet to correct the wet batch issue. See instructions on clip board.

Engineering to see what to do with the wet bags of material, it will clog up the #5 hopper if the bags are dumped into the hopper.

Remember that you may have to make the DC blow down while the blower is off, so that the material will come off the DC bags.

Page switched out the discharge plate and installed a removable extension so that they would not have to switch in the future.

DP Gauge should be set at 3.5 and 4.25.

Abbe Blender / D 5206:

HF tote has been closed up and Abbe lid was removed and vessel cleaned out. Cover plates over open hole in floor have been reinstalled.

Tower 3 / E-406:

Running. Will need unloaded on second shift around 5-6 PM.

Tower 6 / Cu0860 next:

Tower loaded and being fired up.

North Screener / Cu-1155:

Screener is set up for Cu-1155. Holding for engineering

South Screener / E-406 next:

Screener assembly has been changed over. Screening room being cleaned late on second shift.

#2662 (west) Pill Machine / AI 3915:

Continue as manpower permits. Found last night that the incorrect oil filter was installed causing oil pressure errors that kept taking the machine down. It is fixed now.

#2664 (east) Pill Machine /

Has been taken down to maintenance for inspection by rewiring company.

TK #2 / Zr-0404:

Done. Blowers have been turned off and kiln is down.

Leave the saggars on - we don't know what product we will be going to next.

TK #4 / X-540:

Continue feeding material in lot order. Work with the North end to make sure we get all the material as it comes off PR2 – will run out soon.

Harrop Kiln / Al-4196:

Kiln is off.

Building 27 Belt Filter / Cu 6081:

Will start up line Monday or Tuesday if we have the manpower.

Contents of tank 6 was sent to waste water and tank rinsed.

Maintenance is currently doing repairs to the belt and will let us know when they are finished.

We have switched to 188 lined super sacks. These will need cardboard sleeves around them and new clean pallets.

PRIORITIES:

- 1) #6RC/East Pfaudler
- 2) #4 RC/Trimer/West Pfaudler (Zr-0405 T)
- 3) #5 RC/South PK (4010)
- 4) #3 MED/RC/CTO
- 5) #2 MED/RC
- 6) Reduction Towers (Specifically screening the 1 load of E-406 TR)
- 7) #1 MED/RC
- 8) Horne Machine
- 9) PR2 Cu-0537 T
- 10) North PK/Wsyssmont (down awaiting raws)
- 11) PR2 Cu-0360 T
- 12) Kneader
- 13) PR2 Cu-0864 T
- 14) #4 Tunnel Kiln
- 15) #2 RC North
- 16) Harrop Kiln